

Club Car Precedent/DS Gas Sport Shifter Installation Instructions Part# 7280



Parts List

Shifter-1

Bolt Kit

$\frac{1}{4}$ x 3 Bolt-1

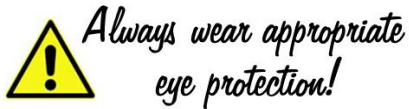
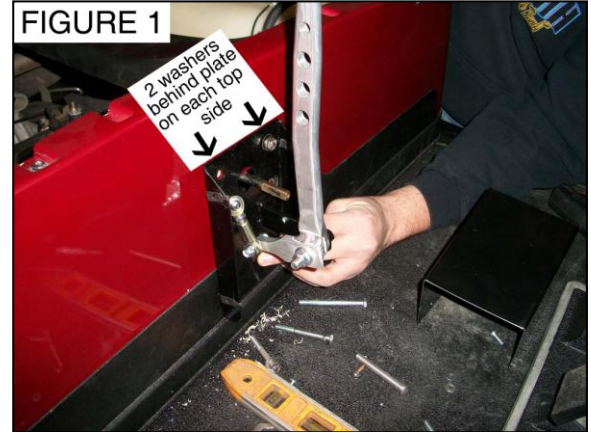
$\frac{1}{4}$ x 2 $\frac{1}{2}$ Bolt-1

$\frac{1}{4}$ x 2 Bolt-2

8-Washers

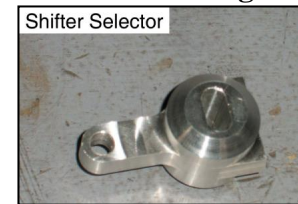
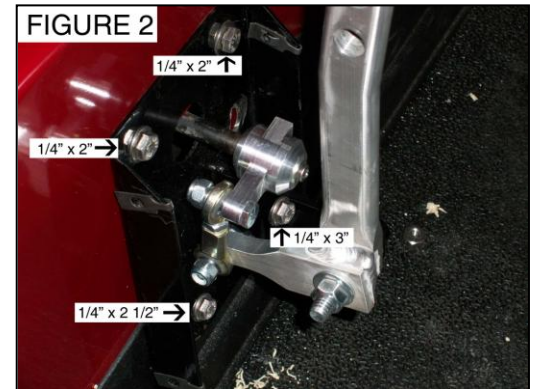
4-Locknuts

Panhead Screw-1



PRECEDENT INSTRUCTIONS

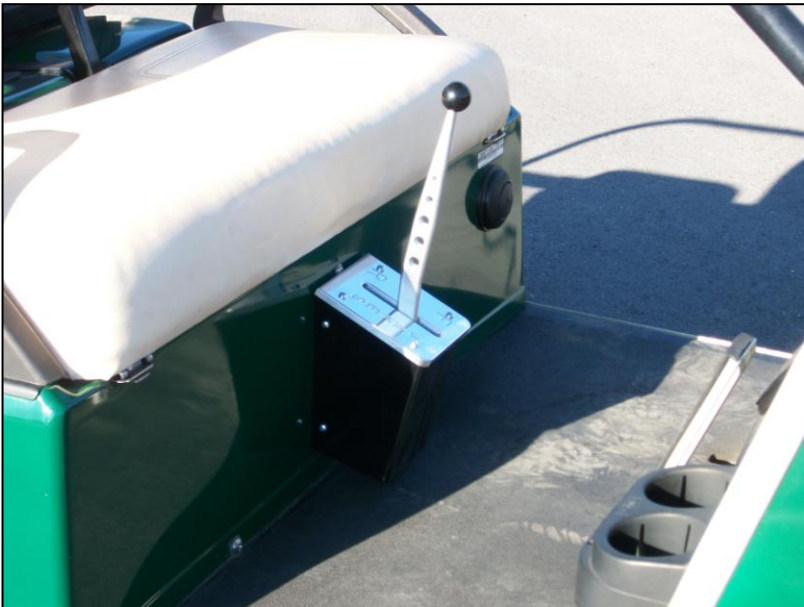
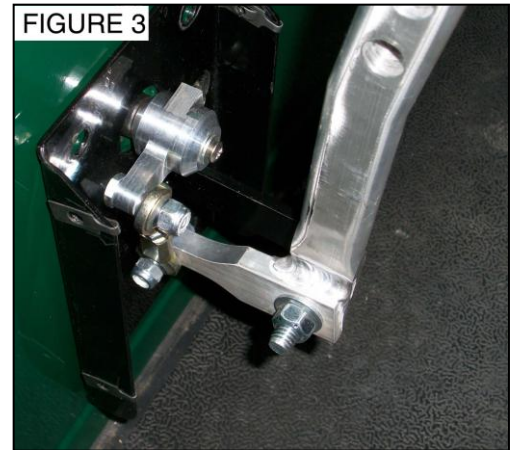
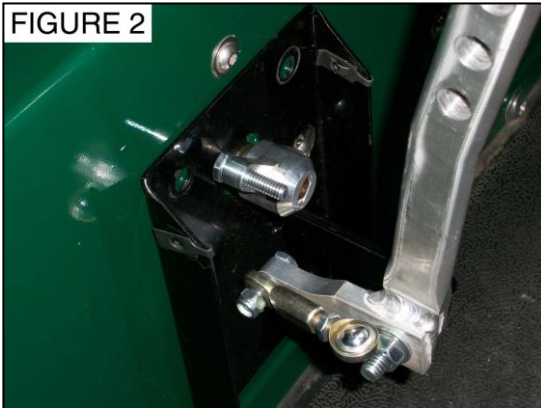
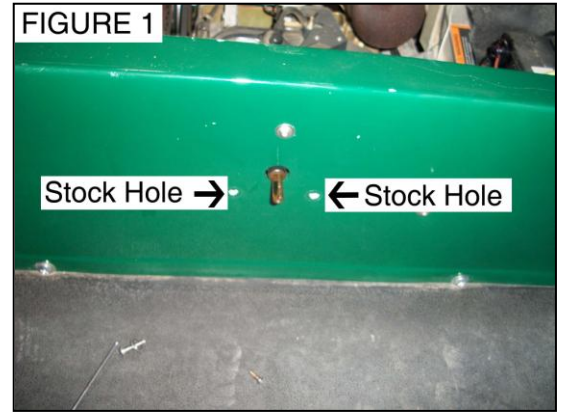
1. Place the cart in forward position and remove the stock shifter and the round decorative cover from the cart.
2. Unbolt the outside and top cover from the shifter box.
3. Hold the shifter mounting bracket up to the cart as shown in Figure 1. Using the stock shifter shaft as a guide center the shifter shaft to the center of the hole. Mark the top left hole. Using a $\frac{1}{4}$ " drill bit, drill the top left hole of the body.
4. Using the supplied $\frac{1}{2}$ x 2 bolt, 3 washers, & locknut loosely bolt the shifter to the cart. **NOTE: 2 washers go behind the shifter plate as shown in Figure 1.**
5. Level the shifter and mark the remaining 3 holes. Using the same $\frac{1}{4}$ " drill bit, drill the 3 holes.
6. Loosely mount the shifter using the supplied bolts, washers & locknuts. **NOTE: Bottom left use $\frac{1}{2}$ x 2 $\frac{1}{2}$ bolt, bottom right $\frac{1}{2}$ x 3 bolt, top right $\frac{1}{2}$ x 2 bolt as shown in Figure 2 (also 2 washers behind plate on top right). Snug the bolts, do not over tighten. Stop tightening when you see the body start to flex.**
7. Install the shifter selector to the stock shifter shaft using the supplied pan-head screw in place of the stock pan-head screw. **NOTE: The heim joint needs to be to the back side of the aluminum shifter selector as shown in Figure 3.**
8. Move shifter to forward and then reverse to make sure cables are shifting properly.
9. Re-assemble the side and top shifter housing. **NOTE: Make sure your cart is still in forward position. When installing the top plate the shifter should be in the forward location. If it is not you will need to adjust the heim ends inside the shifter to put the shifter shaft in the proper location.**



TURN OVER FOR DS INSTRUCTIONS

DS INSTRUCTIONS

1. Place the cart in forward position and remove the stock shifter from the cart.
2. Unbolt the outside and top cover from the shifter box.
3. Remove the 2 stock allen head bolts from the cart as shown in Figure 1. Save the bolts for installing Jake's sport shifter.
4. Using the stock allen head bolts, bolt the shifter to the stock holes in the body.
5. Install the shifter selector to the stock shifter shaft using the supplied pan-head screw in place of the stock pan-head screw as shown in Figure 2.
6. Bolt the heim end to the front side of the shifter selector arm as shown in Figure 3.
7. Move shifter to forward and then reverse to make sure cables are shifting properly.
8. Re-assemble the side and top shifter housing. **NOTE: Make sure your cart is still in forward position. When installing the top plate the shifter should be in the forward location. If it is not you will need to adjust the heim ends inside the shifter to put the shifter shaft in the proper location.**
9. The remaining bolts from the hardware kits are for the Club Car Precedent model and are not needed on the DS model.



866-405-2537

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